

ABSTRACT OF THE DISCLOSURE

A centrifugal clutch for a vehicle for reducing the trouble occurring when the clutch capacity becomes insufficient due a modification to the vehicle, such that of increasing the engine output or the exhaust gas quantity. The clutch weight of the centrifugal clutch is assembled by stacking a set of five sheets of clutch weight component members, three of which have similar structures. Each clutch weight component member is composed of two formed portions, the portions formed by baking two kinds of sintered metallic powders differing in specific gravity. Portions away from a fulcrum of inclination are formed by baking the sintered metallic powder having a larger specific gravity. Portions near the fulcrum of inclination are formed by baking the sintered metallic powder having a smaller specific gravity. As a result, the center of gravity of the clutch weight is positioned near a tip portion of the weight.